



All dimensions apply to the finished part including surface/material treatment.

Material: 3.2315	Quality standard: EN 755-2
Surface/material treatment:	
Raw part No:	
Surface texture:	Edge finish:
Nominal geometry (theoretically exact) defined by CAD file:	
5152166_Rev04.stp	
Cleanliness:	
Part has to be degreased and free of deposits, detachable burrs and visual detectable particles.	
Delivery conditions: -	
General tolerances according to: ISO 2768 - mH	

REV.	DESCRIPTION	SECTION	DATE	DRAWN BY	INSP. DATE	INSP. BY
4	Redesign	-	20.06.2018	KB	26.06.2018	KG
3	Tolerances changed	-	08.06.2018	KB	08.06.2018	DF
2	Tolerances changed	-	03.05.2018	KB	03.05.2018	DF
1	Start drawing, anodization removed, layout update	-	18.04.2018	KB	18.04.2018	DF

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Weight: 2.29 kg	Scale: 1 : 2	Unit: mm	Projection:	Document type: Component drawing
Drawing Approval Stamp: KB 21.06.2018 Prototype release B2-Sample			HOERBIGER ENGINE Division	Description: Lower Housing AC+90
			Part Number: 5152166	Page: 1 / 1