



All dimensions apply to the finished part including surface/material treatment.	
Material: 1.4021	Quality standard: EN 10095
Surface/material treatment: Hardened to 48 HRC +2/-0	
Raw part No: -	
Surface texture: Rz 16	Edge finish: -0,2 -0,05 +0,2
Concepts, principles and rules according to:	ISO 8015
Dimensions according to:	ISO 14405 1-3
Tolerances of form, orientation, location and run-out:	ISO 1101
Edge finish according to:	ISO 13715
Surface texture according to:	ISO 1302
Limits according to:	ISO 286-2
16% - rule	not applicable
Nominal geometry (theoretically exact) defined by CAD file: 5129275_Rev01.stp	
Valid for all untoleranced dimensions:	0,2 A B
Cleanliness:	Part has to be degreased and free of deposits, detachable burrs and visual detectable particles.
Delivery conditions:	tbd

1	Start drawing	04.04.2018	LKA	-	-	
REV.	DESCRIPTION	SECTION	DATE	DRAWN BY	INSP. DATE	INSP. BY

REVISION HISTORY

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Weight: -	Scale: 2 : 1	Unit: mm	Projection: ISO 128 Method 1	Document type: Component Drawing
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Description: Valve Lifter GV12.2			Part Number: 5129275	Page: 1 / 1